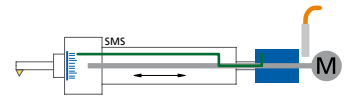


KomTronic[®] Draw bars tools

for special purpose machines



Facing heads with integrated measuring system and
KomTronic[®] U-axis systems for spindle integration



Produce turning contours economically when working with a stationary workpiece

- Facing heads with direct encoder on the slide
- KomTronic® systems for spindle integration with own drive

Based on decades of experience producing facing heads for special purpose machines, KOMET® is expanding its product range to include KomTronic® systems for spindle integration for different installation and usage requirements for facing heads.

Conventional facing heads with direct encoder (SMS)

KomDrive facing heads fitted with measuring system are conventionally operated with a drawbar. A high-resolution measuring system attached directly on the slide increases the level of positioning accuracy. Mechanical tolerances of the drive elements and the temperature range can be compensated. This results in machining accuracy that cannot be achieved with facing heads without measuring system.

BENEFITS for you:

- Direct measuring system on slide increases positioning accuracy and thus machining quality
- Suppression of backlash, even in the case of wear-related change
- Reduced influence of wear on machining quality
- Possible to compensate for heat cycle of draw bar drive
- Process capability is improved

Direct KomTronic® encoding in drawbar-actuated facing heads

For the first time, the slide movement in the facing head can be measured directly and therefore controlled directly. The slide in the facing head is moved with draw and push bar via a drive on the machine side. The measuring signals are transmitted through contact-free power and data transfer at the spindle end. Signal lines must be fed through the spindle body to connect the sensors in the facing head.

Adaption into machine tool control and spindle see page 6.

Prior to integration in the machine tool, the following points must be clarified with the machine tool manufacturer:

- Housing of electronic components
- Integrating the electronics carrier and fitting the stator
- Feeding of cables through the spindle from the facing head to the electronics carrier
- Lubrication type and connection
- Setting of NC axis parameters and connection of position feedback system to the NC

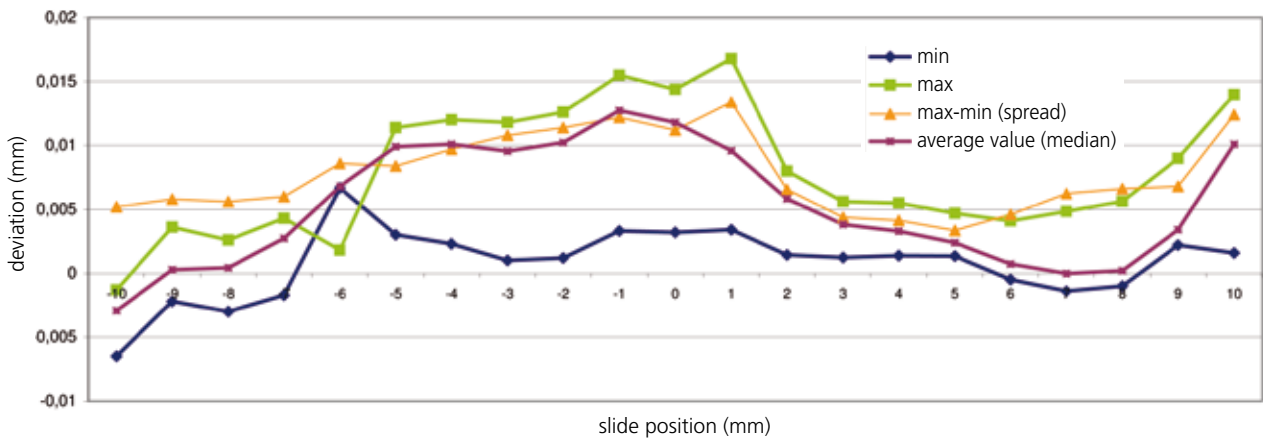
The facing heads can be customised for special machining tasks. The details concerning technical data for draw bar tools that can be integrated into a spindle differ depending on the combination selected. This is therefore not covered at this point. Planning for draw bar tools that can be integrated into a spindle is carried out in close coordination between machine manufacturer, spindle manufacturer and KOMET®.

PKE-101 WMS QA	
Position sensor direct on slide	
Order No.	Article
P01 20012	PKE125-22-101-WMS QA
P01 30012	PKE160-30-101-WMS QA
P01 40012	PKE200-40-101-WMS QA

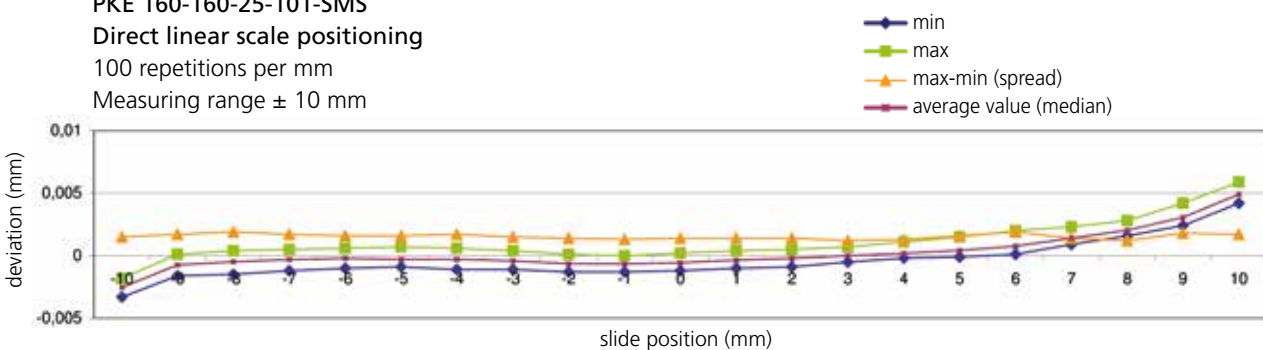


Example:

PKE 160-160-25-101-SMS
Motor-encoder positioning
 100 repetitions per mm
 Measuring range ± 10 mm



PKE 160-160-25-101-SMS
Direct linear scale positioning
 100 repetitions per mm
 Measuring range ± 10 mm



KOMET KomTronic® UAC

U Axis Cartridge



KomTronic® U-axis systems for spindle integration

KomTronic® systems are typically used as exchangeable U-axis systems on machining centres. The modular design of these systems enable it to be integrated in special purpose machine spindles. With this solution, the KomTronic® facing head drive is integrated in/fitted on the machine spindle. This drive rotates with the spindle. As a result, drive elements through the machine spindle are not required.

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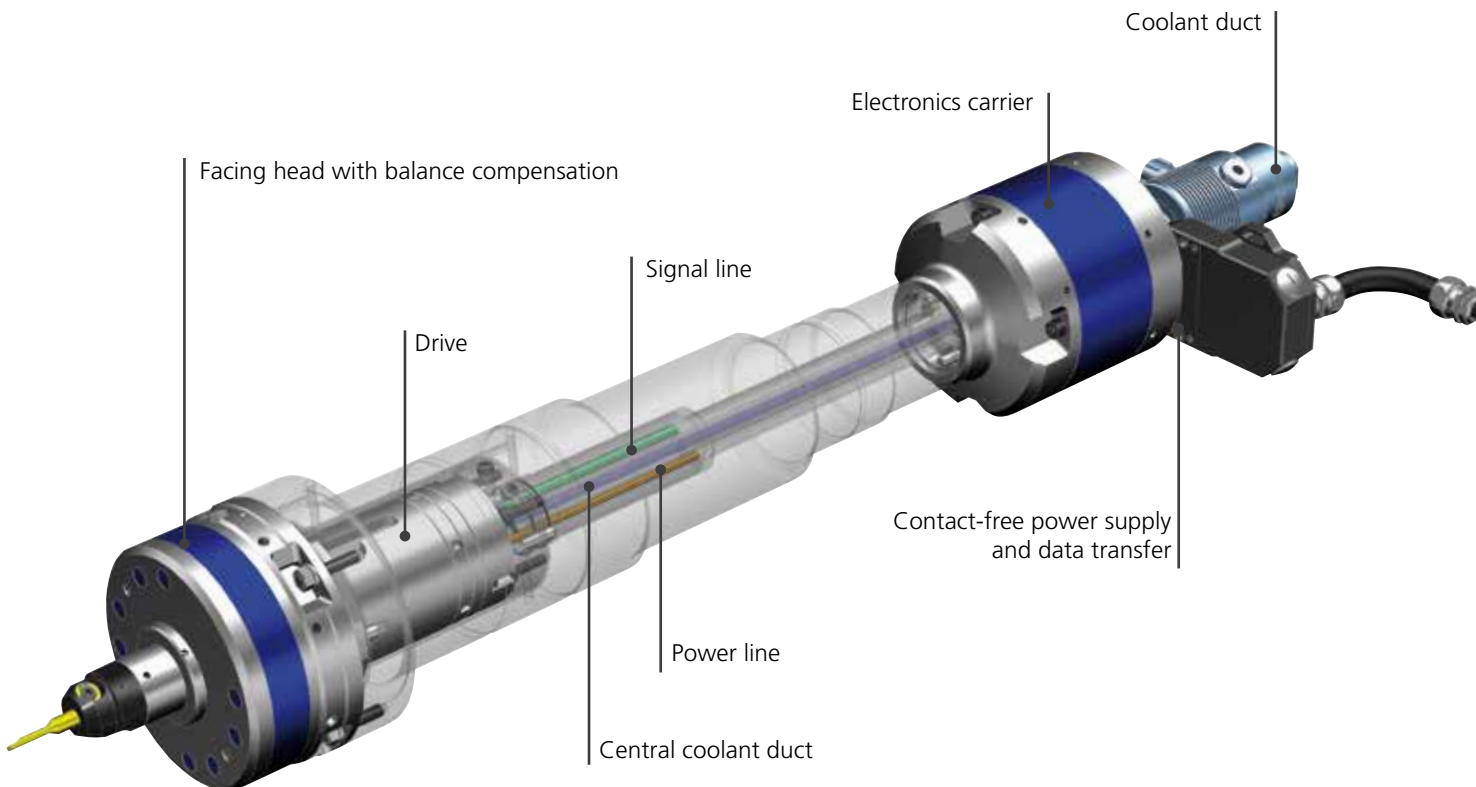
KomTronic® UAC system for spindle integration

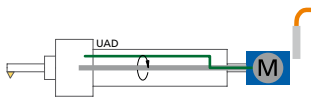
In the KomTronic® UAC system, the drive is combined with a draw bar tool. Here, the servo motor projects into the matched internal contour of the machine spindle.

BENEFITS for you:

- KomTronic® drive on the facing head integrated in the front side of the spindle
- No drive elements through the spindle (hollow centre, makes it easier for the media, e.g. MQL, to flow through), as a result bearing points are also not required.
- Short projection, maximum rigidity, special spindle design (bearings)
- Optionally available with direct encoder on the slide for increased accuracy requirements
- Simple installation of the draw bar tool with drive unit
- Suitable for higher speeds (for facing heads with balancing compensation)
- No positioning movement is introduced into the rotating spindle from outside, therefore there is no additional stress on spindle connection design

Adaption into machine tool control and spindle see page 7.





KOMET KomTronic® UAD

U Axis Drive

KomTronic® UAD system for spindle integration

In the KomTronic® UAD system, the drive sits in the rotating KomTronic® electronics carrier at the spindle end. The draw bar tool is fitted on the front side of the spindle.

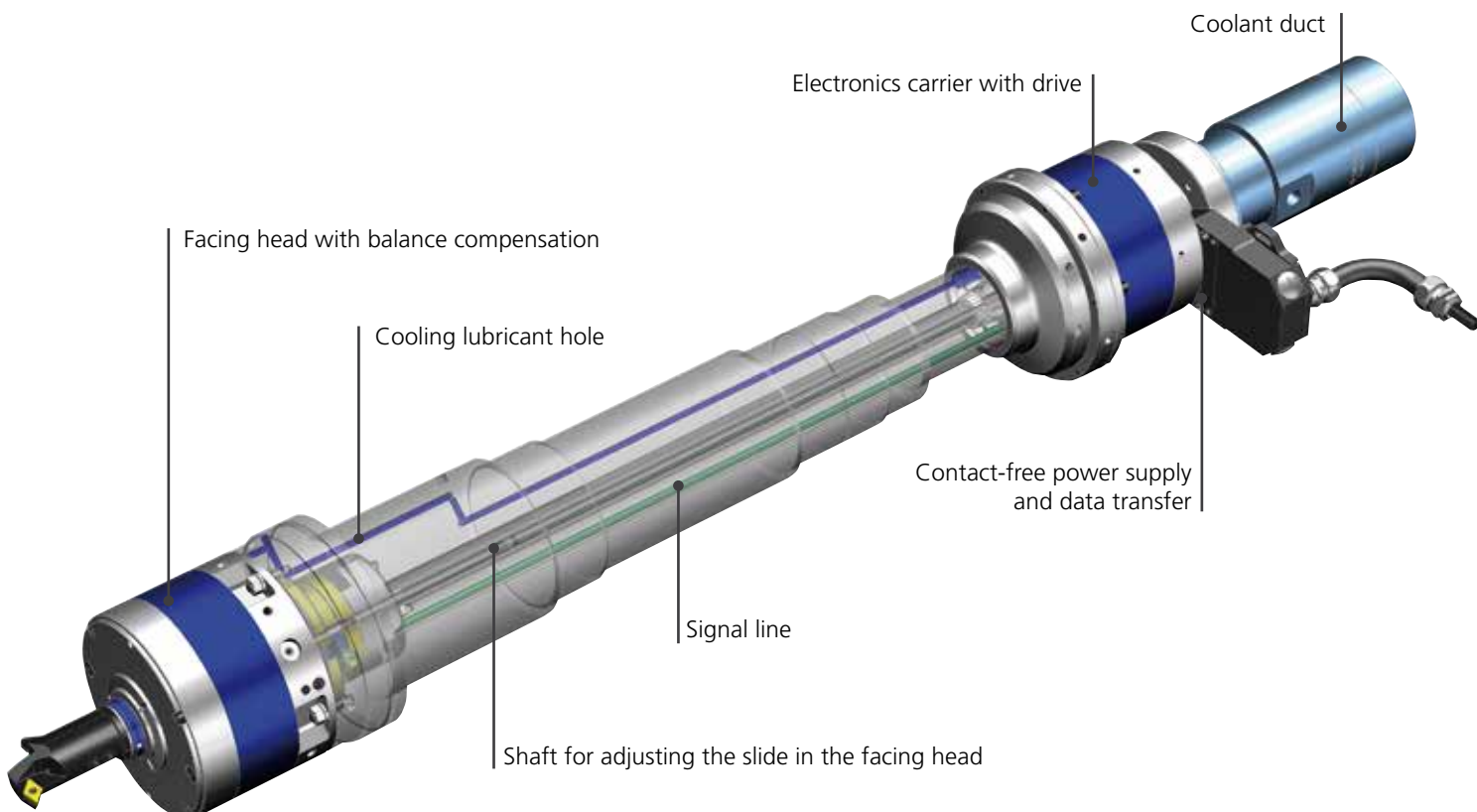
The movement is transferred into the facing head using a rotating shaft in the spindle centre. Referencing is carried out using a reference switch in the facing head.

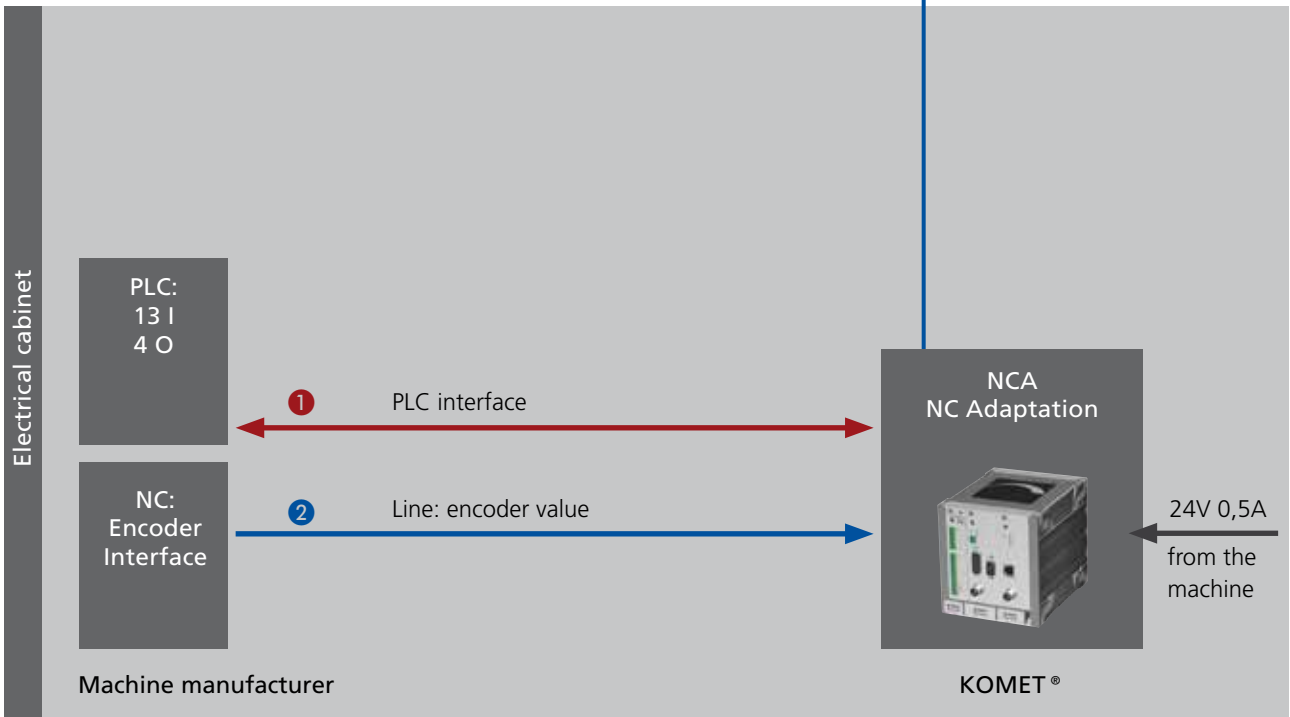
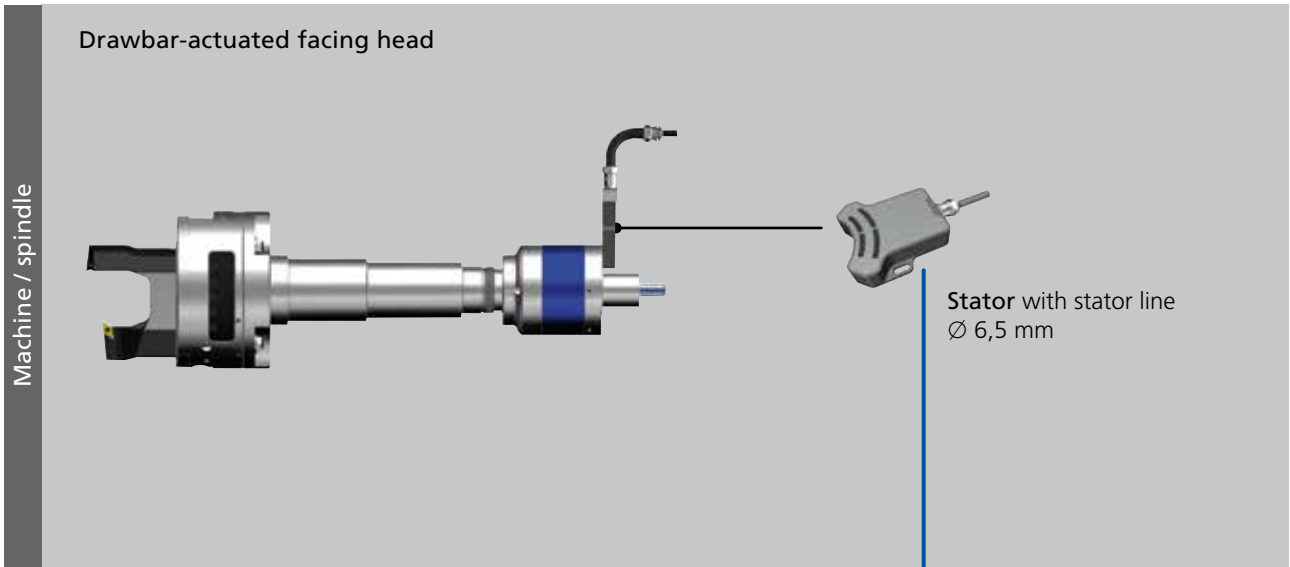
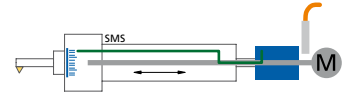
The required signal lines are fed through the spindle. Depending on the facing head/draw bar tool used, a direct encoder can also be installed on the slide.

Adaption into machine tool control and spindle see page 7.

BENEFITS for you:

- Electronics carrier with integrated servo motor (also rotating on the spindle end)
- No adjustment movements introduced into the spindle from outside. As a result, loads on the spindle system are reduced. The integrated electric servo drive on the spindle end also rotates and is supplied with electrical energy via a transformer that is also rotating. The data is also exchanged contact-free via the transformer that is also rotating.
- Well suited for "slide boring bars". The rotation of the shaft is converted in the slide boring bar into a translational movement.
- Optionally available with direct encoder on the slide for increased accuracy requirements
- Only a signal line through the machine spindle is required
- Small spindle bearing diameter possible

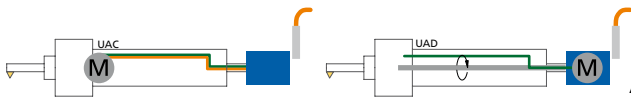




1 PLC connection
13 inputs and 4 outputs are required on the PLC. 3 M-codes are necessary for activation, deactivating and status information.

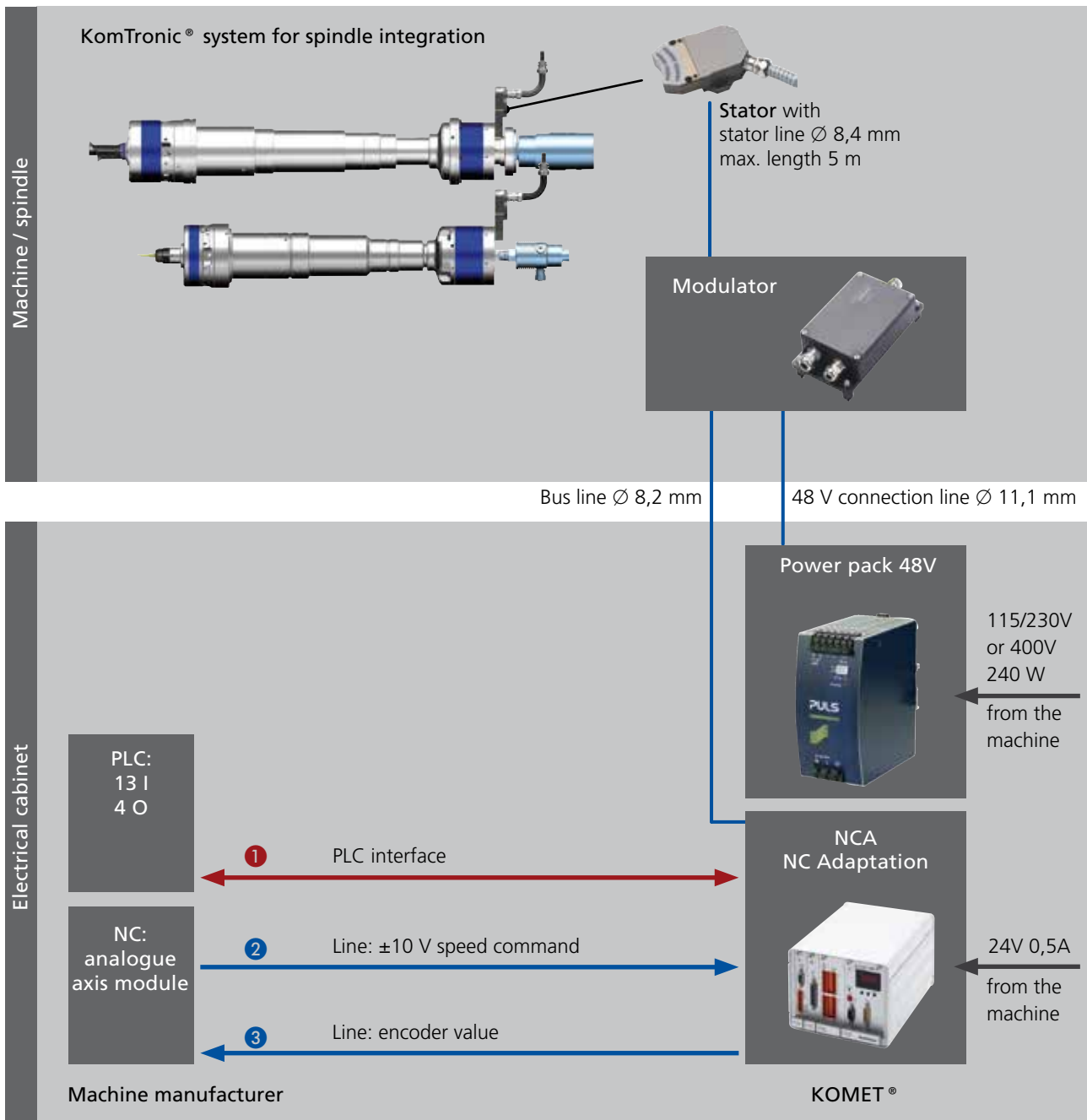
2 Incremental actual position value
The current position is transmitted from the KOMET® NCA to the position feed back interface for the NC control. The following signal forms are available

- TTL level in acc. with RS 422, interpolated
- 1 Vpp (1 V peak to peak)



KOMET KomTronic® UAC, UAD

Adaption into machine tool control and spindle



1 PLC connection

13 inputs and 4 outputs are required on the PLC. 3 M-commands are required for selecting u-axis functions.

2 Nominal value requirement

± 10 V nominal speed value from analogue axis module of NC control to the KOMET® NCA.

3 Incremental actual position value

The current position is transmitted from the KOMET® NCA to the analogue axis module for the NC control. The following signal forms are available:

- TTL level (5 V) in acc. with RS 422, interpolated, square signal form
- 1 Vpp (1 V peak to peak), sine signal form

The KomTronic® u-axis system does not need a power unit on the NC control.

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